

Work Order ID 70944

Monday, June 20, 2011 8:52:03 AM



Page 1

Item ID: D2939-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle LH In, 206

Start Date: 6/20/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/4/2011 Req'd Qty: 1.00



Customer:

Reference: *REWORK*

Approvals: Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2939	Rev C								
140	Chemical Conversion Coat per QSI005 4.1	0.00							
	HandFinish	0.00							
Hand Finishing	Memo PULL FROM STOCK: 1 X D2939-1 B67262 SCUFF LIGHTLY <i>69028</i>								<i>[Signature] 11 06 28 (1)</i>
155		0.00							
	SprayPaint	0.00							
Spray Painting	Memo PRIME B <i>117319</i> DELFLEET BLUE B <i>115985</i> DELFLEET CLEAR B <i>117113</i>								<i>[Signature] 11 06 28 (1)</i>
165	QC14- Inspect Spray Paint	0.00							
	QC	0.00							
Quality Control	Memo								<i>BT 11 - 06 - 29 (1)</i>

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Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

Identify as per dwg & Stock Location: ST 421

0.00



Packaging

Memo

using new B/N

0.00

 JB (1) 11/06/29

Packaging

180

QC21- Final Inspection - Work Order Release

0.00

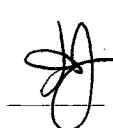


QC

Memo

0.00

Quality Control

11/06/29 11-06-29 (1)

Picklist Print

Monday, June 20, 2011 8:52:00 AM

Page 1

Work Order ID: 70944

Parent Item: D2939-1

Parent Item Name: Saddle LH In, 206



Start Date: 6/20/2011

Required Date: 7/4/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: B□00.06.26□New DWG rev (mpp 2069)□EC
IPP Rev:C As per Rev C 07-03-19 JLM □□

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2939-1 		Manufactured	No				Each	4.0000		1			

Saddle LH In, 206

Location

Loc Qty

Loc Code

ST428A

4

69028

4

1x

~~67262~~

~~1x~~

U 11.06.20